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## Technical Bulletin- Nuisance Fluctuating Hot Water calls on Combi Boilers

In certain cases, we have found that our combi boilers are not getting enough flow through the boiler on the hot water side in order to keep the boiler running. This will cause fluctuating hot water and nuisance 32 errors. Below is an example of the flow needed to keep the unit on. The average inlet temperature is 50°F but can range from 38°F to 66°F in the hottest days of summer. Typically, we size for the average temperature.

$$\text{BTU} = \text{Flow Rate In GPM (of water)} \times (\text{DeltaT( DHW setpoint -Inlet Temp)}) \times 500$$

$$\text{BTU} = .75 \text{ GPM (or 2.839 LPM)} \times (120^\circ\text{F} - 50^\circ\text{F} = 70^\circ\text{F DeltaT}) \times 500$$

$$\text{BTU} = 26,250$$

This tells us that at 2.839 LPM (.75 GPM) the boiler needs to run at a minimum of **26,250 BTU**. Below you will find the Minimum BTU of each Combi Model.

C100-16,000 BTU

C140-21,000 BTU

C200-29,000 BTU

**Recommendation:** Keep a minimum flow of **4 LPM** at any faucet or shower to keep a consistent setpoint temperature from the boiler.

The three things that could cause less than a 4 LPM flow rate would be flow restrictors in shower heads, faulty mixing valves and faulty PRV.

### Solutions:

**Shower heads:** Taking the flow restrictors out of shower heads will ensure higher flow rates and more comfortable showers.

**Mixing Valve:** Replace Mixing valve

**PRV-** increase pressure by 5-10 psi

Please call for any assistance

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